Polarity Switches/Controls

Polarity Control 042871
This dual-function control is designed for use with dual wire feeders or any application where electrical isolation and/or polarity reversing of weld current is required. Both functions can be used at the same time.

Process Selector Control 042872
For CC, CV or CC/CV welding power source. Provides easy way to change welding process. Also includes features of Polarity Control.

Remote Controls

Also see Remote Controls in TIG Accessories.

PRHC-14 Hand Control 195511
For all solid-state power sources after serial number JK674521. Complete current or voltage control brings 120 volts of GFCI power to work area in a single cord. Housed in a durable and light aluminum case and includes 38 m (125 ft.) cord with plugs.

Stick Accessory Kits

No. 2 Stick Cable Sets
195196 4.6 m (15 ft.)
300836 15 m (50 ft.)
Consists of either 4.6 or 15.2 m electrode cable with holder and work cable with clamp. 200 A, 100% duty cycle.

2/0 Stick Cable Sets
173851 15.2 m (50 ft.), 350 A
043952 30/15 m (100/50 ft.), 300 A
Consists of either 15.2 or 30 m 2/0 electrode cable with holder and 5.2 m work cable with clamp. 100% duty cycle.

Weld Cables
195457 2/0 cable with electrode holder, 400 A
195458 2/0 cable with work clamp, 400 A
301387 1/0 cable with electrode holder, 250 A
Consists of a stud/Tweco® adapter and 3 m (10 ft.) weld cable with a Tweco male connector and either an electrode holder or work clamp.

2/0 Weld Cable Extensions
195456 15.2 m (50 ft.)
195455 30 m (100 ft.)
Extends weld cables **(195457, 195458** and **301387)**.

Submerged Arc Accessories

Cables

SubArc Control Cables
260622030 9.1 m (30 ft.)
260622050 15 m (50 ft.)
260622060 18.3 m (60 ft.)
260622080 24.4 m (80 ft.)
260622100 30.5 m (100 ft.)
260622120 36.6 m (120 ft.)
260622200 61.0 m (200 ft.)
Cable between SubArc Interface or Motor Control and power source.

Flux Hopper Extension Cables
260623010 3 m (10 ft.)
260623025 7.6 m (25 ft.)
260623065 19.8 m (65 ft.)
Cable between SubArc Interface or Motor Control and flux hopper.

Motor Extension Cables
254232005 1.5 m (5 ft.)
254232010 3 m (10 ft.)
254232025 7.6 m (25 ft.)
254232065 19.8 m (65 ft.)
Cable between SubArc Interface or Motor Control and drive motor.

Continuum Motor/Control Cables
263368015 4.6 m (15 ft.)
263368025 7.6 m (25 ft.)
263368050 15.2 m (50 ft.)
263368080 24.4 m (80 ft.)
263368100 30.5 m (100 ft.)
Cable between SubArc Motor Control and SubArc Remote Pendant.

SubArc Parallel Cable
260775015 4.6 m (15 ft.)

SubArc Tandem Cable
260878015 4.6 m (15 ft.)

Torch Accessories

OBT 600 Torch Body Extensions
043967 25.4 mm (1 inch)
043969 50.8 mm (2 inch)
043973 101.6 mm (4 inch)
043975 152.4 mm (6 inch)

OBT 1200 Torch Body Extension 043981
Overall length with extension is 228.6 mm (9 inches). Actual length of extension is 215.9 mm (8.5 inches).

OBT Torch Contact Tips

OBT 600	OBT 1200	Wire Size
192700	**192141**	1.6 mm (1/16 in.)
192701	**199026**	2.0 mm (5/64 in.)
192702	**192142**	2.4 mm (3/32 in.)
192703	**200771**	2.8 mm (7/64 in.)
192704	**192143**	3.2 mm (1/8 in.)
192705	**192144**	4.0 mm (5/32 in.)

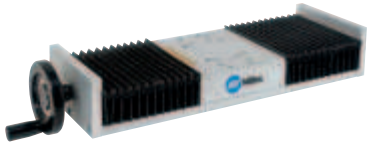
1200-Amp Twin-Wire Torch Contact Tips
264595 1.2 mm (3/64 in.)
264596 1.6 mm (1/16 in.)
264597 2.0 mm (5/64 in.)
264588 2.4 mm (3/32 in.)

Wire Drive Assembly Accessories

Drive Rolls
132955 1.6 mm (1/16 in.)
132960 2.0 mm (5/64 in.)
132961 2.4 mm (3/32 in.)
132962 2.8 mm (7/64 in.)
132963 3.2 mm (1/8 in.)
193700 4.0 mm (5/32 in.)

Single-Wire Straightener 199733
For OBT 600 and OBT 1200 single-wire torches. For 1.6–4.8 mm (1/16–3/16 inch) wire.

Twin-Wire Straightener 301160
For 1200-amp twin-wire torch only. Single adjustment.



Manual Single Slide 301137
Provides smooth and accurate movement of the welding heads. Allows for 200 mm (7.87 inch) travel adjustment with load capacity of 100 kg (220 pounds) at 500 mm (1.64 feet). ***Not recommended for tandem.***

Wire Reel 108008
Supports 27 kg (60 lb.) coil of wire. Requires Spool Support Assembly **(119438)**.