



Spoolmatic® Spool Guns

Portable, aluminum wire feeder for industrial applications.



Spoolmatic

PORTABLE!



Spoolmatic Pro

Spoolmatic

See literature M/1.73

Integrated spool canister rotates 180 degrees for operator flexibility and comfort.

Available in 4.6 or 9 m (15 or 30 ft.) cable lengths, providing flexibility to be used in the shop and in the field.

Two-stage trigger with built-in gas valve allows for gas preflow, and eliminates the need to purge long gas lines.

Wire feed speed adjustment on the gun handle and reversible drive rolls save time and money.

Quick-change, single-turn contact tip provides excellent performance and is easy to replace.

Spoolmatic Pro (additional features)

See literature M/1.76

Wire tension settings. 4000- or 5000-specific tension settings ensure the very best wire feeding performance and arc consistency.

More durable motor and drive design improves feedability and arc consistency while helping reduce downtime and maintenance costs.

Easy access to drive assembly and removable toolless head tube reduce service time by allowing a means of changing drive rolls and head tube, or performing routine maintenance, without disassembly of gun.

Easy-to-rotate, self-seating head tube allows for better access into tight spots, preventing leaks and providing excellent current transfer. Head tubes are common with the XR-Aluma-Pro™ and XR™-Pistol-Pro guns.

Head tube options in several different lengths and bend configurations are available for when a standard head tube doesn't fit the application.

*Spoolmatic Pro requires gun wire kit (230708) to run 1.6 mm (1/16 in.) wire.

Industrial CC CV DC

Use with CC/CV, DC power sources.

Processes

- MIG (GMAW) with aluminum and other soft alloy wires
- MIG (GMAW) with solid wires
- Pulsed MIG (GMAW-P) with pulsing power source

Suggested power sources

For Spoolmatic (non-Pro model only)

- Millermatic® 252
- Millermatic® 255
- Millermatic® 355
- Multimatic® 235
- Multimatic® 255

For both Spoolmatic models

- Bobcat™ 200 Air Pak™
- Bobcat™ 265
- Trailblazer® Series

These power sources require

WC-24 control (137549)

- AlumaPower™ MPa
- XMT® Series
- Big Blue® Series (not compatible with Big Blue 450 Duo CST)

Most popular accessories

- WC-115A 137546
- WC-115A with contactor 137546011
- WC-24 137549

Model/Stock Number	Welding Current Rating	Wire Feed Speed	Wire Type and Diameter Capacity	Maximum Spool Size Capacity	Dimensions	Gun Only Net Weight
Spoolmatic 195156 4.5 m (15 ft.) cable 130831 9 m (30 ft.) cable	200 A at 100% duty cycle	1.8–22.2 m/min. (70–875 ipm) Wire speed dependent on control box or power source used	Aluminum* 0.8–1.6 mm (.030–1/16 in.) Hard wire 0.8–1.1 mm (.030–.045 in.)	102 mm (4 in.)	H: 260 mm (10.25 in.) W: 64 mm (2.5 in.) L: 384 mm (15.125 in.)	1.3 kg (2.9 lb.)
Spoolmatic Pro 301147 4.5 m (15 ft.) cable 301148 9 m (30 ft.) cable	200 A at 100% duty cycle	1.8–23 m/min. (70–900 ipm) Wire speed dependent on control box or power source used			H: 273 mm (10.75 in.) W: 64 mm (2.5 in.) L: 390 mm (15.375 in.)	1.4 kg (3.0 lb.)

Miller recommends



Hobart® aluminum filler metals — wire and cut lengths — have been designed to provide the best performance for the best welds. These products are backed by the deep industry knowledge of Hobart welding specialists who can help customers find the right aluminum filler metal solution. Every time. No matter how challenging the application.

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Questions? Hobart is here to help.